



Safety Data Sheet according to (EC) No 1907/2006

Page 1 of 11

SDS No. : 373793
V003.1

LOCTITE STYCAST 2762 known as STYCAST 2762 1 KG

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Replaces version from: 27.01.2014

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE STYCAST 2762 known as STYCAST 2762 1 KG

Contains:

Reaction product: bisphenol-A-(epichlorohydrin); epoxy resin (number average molecular weight ≤ 700)
RP Bisphenol F-epichlorohydrin resin, MW ≤ 700
Butyl 2,3-epoxypropyl ether

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
Epoxy adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Ltd
Wood Lane End
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000
Fax-no.: +44 1442 278071

ua-productsafety.uk@uk.henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 3
H412 Harmful to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Signal word:

Warning

Hazard statement:

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H412 Harmful to aquatic life with long lasting effects.

**Precautionary statement:
Prevention**

P273 Avoid release to the environment.
P280 Wear protective gloves.

**Precautionary statement:
Response**

P302+P352 IF ON SKIN: Wash with plenty of water.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

None if used properly.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Adhesive

Base substances of preparation:

Epoxy resin

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	500-033-5 500-033-5 01-2119456619-26	20- < 22,5 %	Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 Aquatic Chronic 2 H411
RP Bisphenol F-epichlorohydrin resin, MW<=700 28064-14-4	01-2119454392-40	1- < 2,5 %	Skin Irrit. 2 H315 Skin Sens. 1 H317 Aquatic Chronic 2 H411
Butyl 2,3-epoxypropyl ether 2426-08-6	219-376-4	0,1- < 1 %	Flam. Liq. 3 H226 Carc. 2 H351 Muta. 2 H341 Acute Tox. 4; Inhalation H332 Acute Tox. 4; Oral H302 STOT SE 3 H335 Skin Sens. 1 H317 Aquatic Chronic 3 H412

For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Should not be a problem as product is of low volatility. However, if feeling unwell remove patient to fresh air.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

EYE: Irritation, conjunctivitis.

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO₂) can be released.

In case of fire, keep containers cool with water spray.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact.

See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed.

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.

Keep container tightly sealed.

Store in a cool, well-ventilated place.

7.3. Specific end use(s)

Epoxy adhesive

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Aluminium oxide 1344-28-1 [ALUMINIUM OXIDES, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Aluminium oxide 1344-28-1 [ALUMINIUM OXIDES, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure LimitsValid for
Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Aluminium oxide 1344-28-1 [ALUMINIUM OXIDES, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		IR_OEL
Aluminium oxide 1344-28-1 [ALUMINIUM OXIDES, TOTAL INHALABLE DUST]		10	Time Weighted Average (TWA):		IR_OEL
Butyl 2,3-epoxypropyl ether 2426-08-6 [BUTYL-2,3-EPOXYPROPYL ETHER (BGE)]	25	135	Time Weighted Average (TWA):		IR_OEL

Biological Exposure Indices:

None

8.2. Exposure controls:Engineering controls:
Ensure good ventilation/extraction.Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: AHand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Skin protection:

Wear suitable protective clothing.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance	liquid black
Odor	mild
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	Not applicable
Flash point	> 93 °C (> 199.4 °F)
Decomposition temperature	No data available / Not applicable
Vapour pressure	Not applicable
Density (ρ)	2,4 g/cm ³
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Insoluble
Solidification temperature	No data available / Not applicable
Melting point	Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity**10.1. Reactivity**

Reacts with alcohols and amines.

Reacts with oxidants, acids and lyes

Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

No decomposition if stored and applied as directed.

10.5. Incompatible materials

See section reactivity

10.6. Hazardous decomposition products

Hydrocarbons

carbon oxides.

nitrogen oxides

Rapid polymerisation may generate excessive heat and pressure.

SECTION 11: Toxicological information**11.1. Information on toxicological effects****General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Oral toxicity:

May cause irritation to the digestive tract.

Inhalative toxicity:

May cause irritation to respiratory system.

Skin irritation:

Causes skin irritation.

Eye irritation:

Causes serious eye irritation.

Sensitizing:

May cause an allergic skin reaction.

Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	LD50	> 2.000 mg/kg	oral		rat	OECD Guideline 401 (Acute Oral Toxicity)
RP Bisphenol F- epichlorohydrin resin, MW<=700 28064-14-4	LD50	> 5.000 mg/kg	oral		rat	

Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	LD50	23.000 mg/kg	dermal		rabbit	

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	slightly irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
RP Bisphenol F- epichlorohydrin resin, MW<=700 28064-14-4	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)			OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)

SECTION 12: Ecological information**General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity**Ecotoxicity:**

Harmful to aquatic life with long lasting effects.
Do not empty into drains / surface water / ground water.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	LC50	1,750000 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
	LC50	1,75 mg/l	Fish	96 h	Oncorhynchus mykiss (reported as Salmo gairdneri)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	NOEC	2,4 mg/l	Algae	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
	EC50	9,4 mg/l	Algae	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6 RP Bisphenol F-epichlorohydrin resin, MW<=700 28064-14-4	NOEC	0,3 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
	EC50	3,5 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Butyl 2,3-epoxypropyl ether 2426-08-6	LC50	65 mg/l	Fish	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Butyl 2,3-epoxypropyl ether 2426-08-6	EC50	35 mg/l	Algae	96 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

12.2. Persistence and degradability

Persistence and Biodegradability:

The product is not biodegradable.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6		aerobic	5 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
RP Bisphenol F-epichlorohydrin resin, MW<=700 28064-14-4		aerobic	10 - 16 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Butyl 2,3-epoxypropyl ether 2426-08-6			25 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential / 12.4. Mobility in soil

Mobility:

Cured adhesives are immobile.

Bioaccumulative potential:

No data available.

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
Butyl 2,3-epoxypropyl ether 2426-08-6	0,63					

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
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Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) 25068-38-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
RP Bisphenol F-epichlorohydrin resin, MW ≤ 700 28064-14-4	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.2. UN proper shipping name

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.3. Transport hazard class(es)

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.4. Packing group

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.5. Environmental hazards

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.6. Special precautions for user

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content

< 3 %

(2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H226 Flammable liquid and vapor.
- H302 Harmful if swallowed.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H341 Suspected of causing genetic defects.
- H351 Suspected of causing cancer.
- H411 Toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.